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#### Modelling flow and heat transfer in helically coiled pipes. Part 4: Direct numerical simulation (DNS) of turbulent flow and heat transfer in the case of zero pitch

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MODELLING FLOW AND HEAT TRANSFER IN HELICALLY COILED PIPES. PART 4: DIRECT NUMERICAL SIMULATIONS (DNS) OF TURBULENT FLOW AND HEAT TRANSFER IN THE CASE OF ZERO PITCH

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# Modelling flow and heat transfer in helically coiled pipes

Part 4: Direct Numerical Simulation (DNS) of turbulent flow and heat transfer in the case of zero pitch

## Modellazione numerica del campo di moto e dello scambio termico in condotti elicoidali

## Parte 4: Simulazione Numerica Diretta (DNS) del moto turbolento con scambio termico nel caso di passo nullo

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#### CONTENTS

ABSTRACT	3
NOMENCLATURE	4
Greek symbols	4
Subscripts / superscripts	5
1. INTRODUCTION: FLOW AND HEAT TRANSFER IN CURVED PIPES AND COILS	7
1.1. Problem definition	7
1.2. Early studies	7
1.3. Transition to turbulence	8
1.4. Friction	9
1.5. Heat transfer	9
1.6. Recent studies	10
2. MODELS AND METHODS	11
2.1. Numerical methods	11
2.2. Computational mesh	11
3. PRELIMINARY RESULTS AND VALIDATION	13
3.1. Comparison with literature results for straight pipes	13
3.2. Comparison with literature results for curved pipes	14
4. RESULTS AND DISCUSSION	14
4.1. Range of parameters explored	14
4.2. Core inviscid balances	15
4.3. Near-wall behaviour	18
4.4. Turbulence and statistics	19
5. CONCLUSIONS	22
REFERENCES	24
TABLE 1	26
FIGURES	27

#### ABSTRACT

Direct Numerical Simulations of turbulent flow and heat transfer in toroidal pipes for Re≈14 000 are described in this report. Three different curvatures  $\delta$  were examined, i.e.  $\delta$ =0 (straight pipe), 0.1 and 0.3. The Prandtl number was 0.86, representative of water at 500 K and 60 bar. The finite volume code ANSYS-CFX was used, with computational grids of 11.5 10<sup>6</sup> hexahedral volumes for the smaller curvature torus ( $\delta$ =0.1) and 3.4 10<sup>6</sup> volumes for  $\delta$ =0.3 and for the straight pipe. In the latter case, the computational domain was 10 times the pipe diameter in length. Simulations were protracted for 30 LETOT's starting from the condition of zero velocity.

Time–averaged results for curved pipes showed Dean circulation and a strong velocity and temperature stratification in the torus radial direction; most of the core flow features were compatible with simple inviscid momentum balances. Secondary flow markedly influenced the structure of turbulence; velocity and temperature fluctuations in curved pipes were mainly confined to some specific areas of the near-wall layer. In the outer region, counter-gradient heat transport by turbulent fluxes was observed. For the same Reynolds number, turbulence levels were lower than in a straight pipe. The Reynolds momentum-heat transfer analogy was found to hold globally, but not locally.

#### NOMENCLATURE

а	pipe radius [m]
С	torus radius [m]
Ср	specific heat $[J kg^{-1} K^{-1}]$
De	Dean number, $\text{Re}\sqrt{\delta}$
f	local Darcy friction coefficient, $4\tau_w/(\rho u_{av}^2/2)$
$f^{0}$	equilibrium Darcy friction coefficient
Ν	number of grid points
Nu	local Nusselt number, $q_w (2a) / (\lambda (T_b - T_w))$
Pr	Prandtl number
р	pressure [Pa]
$p_s$	opposite of streamwise pressure gradient [Pa m <sup>-1</sup> ]
Р	dimensionless pressure, $p/(\rho u_{av}^2)$
q	heat flux [W m <sup>-2</sup> ]
r	radial coordinate in the cross section [m]
$r_p$	radial coordinate from torus axis [m]
R	dimensionless radius, $r/a$
Re	bulk Reynolds number, $u_{av} 2a/v$
$\operatorname{Re}_{\tau}$	friction Reynolds number, $u_{\tau}^0 a / v$
S	thickness of secondary flow boundary layer [m]
S	dimensionless boundary layer thickness, s/a
Т	temperature [K]
$T_{\tau}$	local wall temperature scale, $q_w / (\rho c_p u_\tau)$ [K]
u	velocity [m s <sup>-1</sup> ]
<i>u</i> <sub>av</sub>	cross-section averaged streamwise velocity $[m s^{-1}]$

$u_{\tau}$	local friction velocity, $\sqrt{\tau_w / \rho}$ [m s <sup>-1</sup> ]
$u_{\tau}^{0}$	equilibrium friction velocity, $\sqrt{\tau_w^0 / \rho}$ [m s <sup>-1</sup> ]
U	dimensionless velocity, $u/u_{av}$
$\mathcal{Y}^{+}$	distance from the wall in wall units, $yu_{\tau}^{0}/v$

#### **Greek symbols**

- $\delta$  dimensionless curvature, a/c
- $\varepsilon$  dissipation [m<sup>2</sup>s<sup>-3</sup>]
- $\lambda$  thermal conductivity [W m<sup>-1</sup> K<sup>-1</sup>]
- v kinematic viscosity [m<sup>2</sup> s<sup>-1</sup>]
- $\rho$  density [kg m<sup>-3</sup>]
- $\Lambda_K$  Kolmogorov length scale [m]
- $\theta$  azimuthal angle in the pipe's cross section [°]
- $\Theta$  dimensionless temperature,  $(T-T_w)/(T_b-T_w)$
- $\tau$  shear stress [Pa]
- $\tau_w^0$  equilibrium wall shear stress, *psa*/2 [Pa]
- $\Psi$  similarity quantity, 8 Nu/ (Re Pr f)

#### Subscripts

b	bulk
cr	critical
Dean	related to Dean circulation
eff	effective
LAM	laminar
RAD	radial
rms	root mean square

- *rp* radial direction from torus axis
- $s,r,\theta$  streamwise (axial), radial and azimuthal directions
- *sp* straight pipe
- sec secondary
- tot total
- w wall
- $\theta$  azimuthal

#### Superscripts

0 equilibr	ium
------------	-----

+ expressed in wall units

#### Averages

$\langle$	$\rangle$	azimuthal	average
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 $\overline{()}$  time average

fluctuating component

### 1. INTRODUCTION: FLOW AND HEAT TRANSFER IN CURVED PIPES AND COILS

#### 1.1. Problem definition

Fig. 1 shows a schematic representation of a closed toroidal pipe; the torus radius, i.e. the radius of curvature, will be indicated by *c*, while the cross-section radius by *a*. The inner, outer, up and down sides will be indicated by *I*, *O*, *U*, *D*, respectively; the cross-section azimuthal angle  $\theta$  will be measured in the clockwise direction looking from upstream, with  $\theta(I)=-\pi/2$ ,  $\theta(O)=\pi/2$ . The bulk Reynolds number Re will be defined on the basis of the pipe diameter 2*a* and the cross-section averaged (bulk) velocity  $u_{av}$  as Re =  $u_{av}2a/v$ , *v* being the kinematic viscosity of the fluid. The friction-velocity Reynolds number will be defined as Re<sub>r</sub> =  $u_r^0 a/v$  on the basis of the equilibrium friction velocity  $u_{\tau}^0 = \sqrt{\tau_w^0/\rho}$ , being.  $\tau_w^0 = (a/2)p_s$  the equilibrium wall shear stress and  $-p_s$  the streamwise driving pressure gradient. Finally, the curvature will be defined as  $\delta = a/c$ .

An important engineering application of curved pipes are helical coils, which are used for heat exchangers and steam generators in power plants because they are compact and easily accommodate thermal expansion. Several theoretical fundamental studies have appeared in the last decades on this geometry [1-3]; these works show that coil torsion, which characterizes a helical pipe with respect to a toroidal one, has only a higher order effect on flow features, and, if sufficiently low, does not significantly affect global quantities such as friction and heat transfer coefficients.

#### 1.2. Early studies

The earliest studies of flow in curved pipes are due to Boussinesq [4] and Thomson [5] in the 19<sup>th</sup> century. Later, Grindley and Gibson [6] noticed the effect of curvature on the fluid flow during experiments on the viscosity of air. Williams *et al.* [7] observed that the location of the maximum axial velocity is shifted towards the outer wall of a curved pipe. Eustice [8] showed the existence of a secondary flow by injecting ink into water. Early studies have been recently reviewed, for example, by Di Piazza and Ciofalo [9]. A thorough literature review of flow in curved pipes has been presented by Berger *et al.* [10].

A more quantitative approach was proposed by Dean [11], who wrote the Navier-Stokes equations in a toroidal reference frame, and, under the hypothesis of small curvatures and laminar stationary flow, derived a solution for the stream function of the secondary motion and for the main axial velocity, both expanded in power series; the first term of the series corresponds to the Hagen-Poiseuille flow. From his analysis a new governing parameter emerged, now called the *Dean number*  $De = \text{Re }\sqrt{\delta}$ , which couples together inertial, centrifugal and viscous effects. Although Dean originally based his number on the maximum velocity in a straight pipe under the same pressure gradient, most of the authors later used the average axial velocity in the curved pipe  $u_{av}$ , and we will follow this strain; the Dean equations can be properly reformulated using this latter scale [10].

#### **1.3. Transition to turbulence**

As regards transition to turbulence, Cioncolini and Santini [12], for sufficiently high values of the curvature ( $\delta > 0.0416$ ), observed a smooth transition from laminar to turbulent flow; the equilibrium Darcy friction coefficient  $f^0$  (four times the Fanning coefficient) decreased monotonically with Re and transition to turbulence was indicated only by a change in slope of the  $f^0$ -Re curve, occurring at a Reynolds number which the authors approximated by the correlation:

$$\operatorname{Re}_{av} = 30\,000 \cdot \delta^{0.47} \tag{1}$$

in the range 0.0416  $\leq \delta \leq$  0.143. For lower curvatures ( $\delta <$  0.0416), Cioncolini and Santini observed that in the proximity of transition the  $f^0$ -Re curves exhibited a local minimum followed by an inflection point and by a local maximum; also in this range of  $\delta$  they proposed transition correlations, more complex than Eq. (1) and based on identifying transition with the local minimum of  $f^0$ , i.e. with the first departure from the laminar behaviour. Similarly, Ito [13] gave an upper bound for the applicability of the laminar flow friction correlation, which can be identified with a transition criterion:

$$\operatorname{Re}_{cr} = 2000 \left( 1 + 13.2\delta^{0.6} \right) \tag{2}$$

in the range  $5 \cdot 10^{-4} \le \delta \le 0.2$ .

Also Srinivasan *et al* [14] studied the transition to turbulence on the basis of friction coefficient measurements and arrived at a similar conclusion. The authors proposed their own correlation for the critical Reynolds number in curved pipes:

$$\operatorname{Re}_{cr} = 2100\left(1+12\sqrt{\delta}\right) \tag{3}$$

Unlike Eq. (1), Eqs. (2) and (3) exhibit the correct asymptotic behaviour for  $\delta = 0$  and show that the effect of curvature is to delay transition to turbulence with respect to straight pipes. For typical values of the curvature, Eqs. (1) through (3) yield similar values of Re<sub>cr</sub>; for example, they predict Re<sub>cr</sub> = 10 069, 10 165 and 8631, respectively, for  $\delta = 0.1$ , and Re<sub>cr</sub> = 17 036, 14 820 and 15 902, respectively, for  $\delta = 0.3$ . Note, however, that the latter case is outside the range of validity of Eqs. (1) and (2).

#### 1.4. Friction

Experimental investigations of friction in curved pipes in a wide range of curvatures and Reynolds numbers are presented by Ito [13], who derived accurate correlations for the equilibrium friction coefficient  $f^0$  in the laminar and turbulent ranges:

$$f^{0} = \frac{64}{\text{Re}} \cdot \frac{21.5 \cdot \text{De}}{(1.56 + \log_{10} \text{De})^{5.73}}$$
 (laminar flow) (4)

$$f^{0} = 0.304 \cdot \text{Re}^{-0.25} + 0.029\sqrt{\delta}$$
 (turbulent flow) (5)

valid for  $5 \cdot 10^{-4} \le \delta \le 0.2$ . Eqs. (4) and (5) have recently been confirmed by the extensive experimental work of Cioncolini and Santini [12] in a wide range of curvatures  $(2.7 \cdot 10^{-3} \le \delta \le 0.143)$  and Reynolds numbers (Re= $10^3$ - $7 \cdot 10^4$ ): the authors found a good agreement with Ito's correlations both in the laminar and in the fully turbulent range.

Eq. (5) can be regarded as a correction to Blasius' resistance formula for straight pipes,

$$f^0 = 0.316 \cdot \text{Re}^{-0.25} \qquad (\text{turbulent flow}) \tag{6}$$

#### 1.5. Heat transfer

As regards heat transfer, here and in the following the classical definition of the local Nusselt number

for the inner (tube) side will be used:

$$Nu = \frac{q_w \cdot 2a}{\lambda \left(T_b - T_w\right)} \tag{7}$$

where  $q_w$  is the local wall heat flux,  $\lambda$  is the fluid's thermal conductivity,  $T_b$  is the bulk fluid temperature and  $T_w$  is the wall temperature (which is uniform in the present simulations). In previous work [15], a systematic computational study of heat transfer in curved pipes in the fully turb ulent range was carried out. The study showed that an excellent reduction of the azimuthally averaged Nusselt number (Nu) can be obtained by applying the Pethukov momentum-heat transfer analogy [16] to curved pipes,

$$\langle Nu \rangle = \frac{\Pr \operatorname{Re}(f^0/8)}{1.07 + 12.7\sqrt{f^0/8} \cdot (\Pr^{2/3} - 1)}$$
 (8)

and using Ito's formula, Eq. (5), for  $f^0$ . It was shown that this approach is by far superior to any power-law dependence. For Pr≈1, Eq. (8) approximately reduces to the Reynolds analogy  $\langle Nu \rangle$ =Re  $f^0/8$ . In the turbulent range, substituting Eq. (5) for  $f^0$  into Eq. (8) written for Pr≈1 yields  $\langle Nu \rangle \approx Nu_{sp} + K \cdot De$ , where  $Nu_{sp}$  is the average Nusselt number in a straight pipe at the same Reynolds number and K is a constant. Thus, the influence of curvature on heat transfer appears as an additive correction, proportional to the Dean number, to the straight pipe Nusselt number.

#### 1.6. Recent studies

Numerical simulations of incompressible turbulent flow in helical and curved pipes are presented by Friedrich and co-workers [17-18]. The authors numerically solve the Navier-Stokes equations written in orthogonal helical coordinates [1] and compare toroidal and helical pipe results for Re $\approx$ 5600 (Re<sub>r</sub> $\approx$ 230) and  $\delta = 0.1$ . In a further paper [19] the same research group present the expression of the Reynolds-stress balance equations in orthogonal helical coordinates. Although straight pipes would be in the turbulent regime at this Reynolds number, all the above transition criteria, Eqs. (1)-(3), predict that curved pipes with  $\delta = 0.1$  are in the laminar regime. Our previous simulations [9], conducted for the same curvature and Reynolds number, predicted a quasi-periodic flow characterized by the

presence of travelling waves, in agreement also with the experimental findings of Webster and Humphrey [20]. This latter regime is only apparently chaotic because it exhibits two incommensurate frequencies so that the temporal records of the various flow quantities do not exhibit any obvious periodicity. The classical statistical approach used for turbulent flow, based on the computation of the hierarchy of moments (averages and Reynolds stresses), is clearly inadequate in this case.

#### 2. MODEL AND METHODS

#### 2.1. Numerical methods

The geometry simulated was a torus with no slip conditions at the wall, as shown in Fig. 1. A constant source term  $p_s$  in the axial momentum equation was adopted as the driving force which balances frictional pressure losses. This is equivalent to imposing the equilibrium wall shear stress  $\tau_w^0 = (a/2) p_s$  and thus the equilibrium friction velocity  $u_\tau^0 = \sqrt{\tau_w^0 / \rho}$ .

As thermal boundary condition a uniform wall temperature  $T_w$  was imposed. In order to maintain a steady bulk-to-wall temperature difference, a local energy source term was applied to balance, at each time step, the integrated wall heat flux; due to the definition of the Nusselt number, Eq. (7), based on the bulk temperature  $T_b$ , this term must be proportional to the instantaneous and local axial velocity. Using this treatment, the fluid energy content, and thus the bulk temperature, remain constant during the simulation and statistically fully developed conditions are obtained. The Prandtl number was fixed to 0.86 in all cases, simulating water at 500 K and 60 bar.

For the numerical simulations presented in this paper, the ANSYS-CFX11<sup>™</sup> code [21] was used, which is based on a finite-volume coupled algebraic multigrid solver. Hexahedral control volumes were used, with the central difference scheme for the advection terms and a second-order backward Euler time stepping scheme.

#### 2.2. Computational mesh

The mesh is multi-block structured, and is characterized by the parameters  $N_{RAD}$  and  $N_{\theta}$  as shown in Fig. 2. In the present work the values adopted were  $N_{RAD}$ =46,  $N_{\theta}$ =24 and a geometric refinement was

introduced at the wall, with a maximum/minimum cell size ratio of 4.7 in the radial direction. With these choices, the cross section was resolved by about 11 200 volumes, and the first near-wall grid point was well within the viscous sublayer ( $v^+\approx 1$ ) at Re $\approx 14$  000. In the axial direction the domain was discretized by 1024 cells for  $\delta=0.1$  and by 300 cells for  $\delta=0.3$  and for the straight pipe; this led to an overall number of cells of 11.5  $\cdot 10^6$  for the smaller curvature torus ( $\delta=0.1$ ) and of 3.4  $\cdot 10^6$  for  $\delta=0.3$  and for the straight pipe. For this latter case, the domain had an extension of 10 pipe diameters in the axial direction.

The Kolmogorov length scale  $\Lambda_K = (v^3 / \varepsilon)^{1/4}$  can be expressed for the present configuration as  $\Lambda_K = a / (\sqrt{\text{Re}_\tau} \cdot \text{Re}^{1/4})$ . The present mesh provides a resolution of ~2.6 $\Lambda_K$  in the radial direction and 7-8  $\Lambda_K$  in the axial direction. Taking account of near-wall grid refinement, these values are of the same order as those usually adopted in Direct Numerical Simulation of turbulence, see for example Kim *et al.* [22].

However, for curved pipes the above estimate is excessively conservative. In fact, in this case part of the dissipation is not related to turbulence, but rather to the large scale secondary circulation: even in the turbulent regime, a significant fraction of the pumping power provided to the system is spent to maintain the Dean cells. The associated dissipation  $\varepsilon_{Dean}$  can be roughly estimated by extrapolating beyond its proper range of validity Ito's resistance formula for  $f_{LAM}^0$ , Eq. (4), while the total dissipation  $\varepsilon_{tot}$  can be assumed to be proportional to the overall friction factor  $f^0$  computed by DNS. This leads to an estimated turbulent dissipation  $\varepsilon_{eff} = \varepsilon_{tot} - \varepsilon_{Dean} = \varepsilon_{tot} \left(1 - f_{LAM}^0 / f^0\right)$ , and yields an actual Kolmogorov length scale  $A_{Keff} = A_K \left(1 - f_{LAM}^0 / f^0\right)^{-1/4}$ ; this latter quantity is ~2-2.5  $A_K$  for the present Reynolds number and curvatures. Keeping this increase in  $A_K$  into account, the actual resolution for curved pipes is higher than for the straight duct, i.e.  $\sim A_K$  in the radial direction and  $\sim 3.5 A_K$  in the axial direction for both curvatures.

The time step was set to  $0.8 v / (u_r^0)^2$  for all cases; this time discretization is sufficient to capture most of the turbulent variations, see Choi and Moin [23]. For the present axial grid, the above choice

guarantees a Courant number less than 1 in all cases.

Zero velocity and uniform temperature initial conditions were set for all the numerical simulations. Instabilities were spontaneously triggered by small numerical fluctuations due to truncation and round-off errors. The time necessary to achieve statistically steady conditions was about 15 LETOT's  $a/u_{\tau}^0$  in all cases; 15 further LETOT's were simulated in order to compute flow statistics.

#### **3. PRELIMINARY RESULTS AND VALIDATION**

#### 3.1. Comparison with literature results for straight pipes

The computational method was firstly validated for straight pipes, where a larger amount of computational and experimental data are available, and a higher turbulence level is expected with respect to curved pipes at the same Reynolds number. Toonder and Nieuwstadt [24] published experimental data on turbulent flow in straight pipes for Re=4900, 10 000, 17 800, and 24 000. The global friction coefficient computed by the authors is in agreement with the Blasius resistance formula, Eq. (6); for Re=14 400, the present DNS computation provides  $f^{0}$ =0.0284, against values of 0.0288 from Eq. (6) and 0.0289 from interpolation of the experimental data in [24]. The average Nusselt number (Nu) obtained in the present DNS is 44.3, very close to the value of 44.8 obtained by applying the Pethukov analogy, Eq. (8).

Fig. 3 shows a comparison of the time-averaged axial velocity profile (expressed in wall units) between the present DNS and the experimental data in [24] obtained for Re=17 800. The "law of the wall", written in its high-Reynolds number form, is also reported. The DNS results slightly overestimate the experimental data and the law of the wall in the region  $y^+\approx 20\sim 200$ , which is partly explained by the lower Reynolds number of the present DNS. For the same reason, the centreline corresponds to different values of  $y^+$  in the experiments and in the simulations. On the whole, the present results can be regarded as satisfactory, showing that the unresolved scales of turbulence play only a minor role.

#### 3.2. Comparison with literature results for curved pipes

As regards curved pipes, no DNS or experimental data are available at Re $\approx$ 14 000. Comparisons have been carried out with the numerical simulations presented in [17, 18] by Friedrich and co-workers for  $\delta$ =0.1 and Re $\approx$ 5632 (Re<sub>t</sub> $\approx$ 230). This case and the complex physical phenomenology involved have been fully discussed in reference [9]. Comparison is made here on the time-averaged fields. Friedrich and co-workers simulated a tract of the toroidal pipe 7.5 diameters in length, whereas in the present simulations the computational domain included the whole torus.

Fig. 4(a) shows the dimensionless axial velocity  $U_s=u_s/u_{av}$  as a function of the dimensionless radial coordinate r/a along the equatorial line *IO*, from the inner wall (r/a=-1) to the outer wall (r/a=-1), and along the vertical midline *DU*, from the bottom wall (r/a=-1) to the top wall (r/a=-1). In the latter case the problem's symmetry (in the time averages) with respect to the torus equatorial midplane is evident. Symbols denote the experimental results obtained by Webster and Humphrey [20] for the same Reynolds number but a different curvature ( $\delta=5.5\cdot10^{-2}$ ). The agreement is very good with the numerical simulations and fair with the experimental data, despite the difference in curvature. It should be noticed that the radial gradient of the axial velocity in Fig. 4(a), once made dimensionless by  $u_{av}/a$ , is ~0.75, higher than the value  $\delta$  that would be characteristic of a rigid body rotation. Thus a real flow in a curved channel shows a progressive sliding of the fluid layers from the *I* to the *O* sides, with the outer fluid overcoming the inner fluid.

Fig. 4(b) shows a comparison for the mean profile of the dimensionless azimuthal velocity  $U_{\theta}=u_{\theta}/u_{av}$  along the *DU* line, exhibiting characteristic near-wall peaks in the secondary (Dean) circulation boundary layer; the agreement with the computational results in [17, 18] is fully satisfactory also for this quantity.

#### **4. RESULTS AND DISCUSSION**

#### 4.1. Range of parameters explored

Table 1 summarizes the three test cases presented in this paper. They cover three values of the curvature, i.e.  $\delta$ =0 (straight pipe), 0.1 and 0.3, while the Reynolds number is about 14 000 in all cases. The three test cases are denoted by D1C for  $\delta$ =0.1, D3C for  $\delta$ =0.3 and D0C for the straight pipe. The friction and bulk Reynolds numbers  $\operatorname{Re}_{\tau}$ , Re are provided in Table 1; for comparison with other studies, the Dean number De, as defined in section 1, is also reported. The equilibrium friction coefficient  $f^0$  can be computed simply as  $f^0 = 32 (\operatorname{Re}_{\tau}/\operatorname{Re})^2$ ; the corresponding values  $f_{corr}^0$ provided by the Blasius or Ito correlations, Eqs. (6) or (5), are included for comparison purposes. Finally,  $\langle \operatorname{Nu} \rangle$  is the Nusselt number computed by DNS while  $\langle \operatorname{Nu} \rangle_P$  is that predicted by the Petukhov analogy, Eq. (8), on the basis of the above values of  $f^0$ .

#### 4.2. Core inviscid balances

Fig. 5 shows maps of the time-averaged axial velocity and temperature in the cross section for cases D1C and D3C. The axial velocity  $u_s$  is made dimensionless as  $U_s = u_s/u_{av}$ ; the temperature T is made dimensionless as  $\Theta = (T - T_w)/(T_b - T_w)$ , so that it is 0 at the wall while its bulk value is 1. A large-scale stratification along the horizontal direction, i.e. along the radius of the torus, is clearly visible for both curvatures. The shape of the iso-lines reflects also the presence of the secondary Dean circulation in the plane of the section; in fact, iso-lines are distorted by the secondary, inward-flowing, current in the upper and lower wall boundary layers and in the proximity of the Dean vortex centres in the inner side region.

The horizontal stratification can be better evidenced by looking at the distributions of dimensionless velocity and temperature along the *IO* equatorial midline, reported in Fig. 6(a). For the straight pipe (case D0C) a clear symmetric behaviour can be observed, indicating a pure radial dependence, whereas, for curved pipes, all profiles in the core region collapse on a similar roughly linear behaviour characterized (in dimensionless form) by a slope of ~0.75, regardless of the curvature value. As the curvature increases, only a moderate flattening of the profiles of  $U_s$  and  $\Theta$  near the outer side can be observed (the reasons for this behaviour will be discussed in section 4.4).

The behaviour of the axial velocity  $u_s$  in the core region can be related to that of the radial velocity  $u_{rp}$  along the radial coordinate  $r_p$  which starts from the torus axis by an inviscid approximation of the axial momentum equation. By neglecting vertical velocities and observing that  $|u_s/c| \ll |\partial u_s/\partial r_p|$ , this can be approximately written as:

$$u_{rp} \frac{\partial u_s}{\partial r_p} \approx \frac{p_s}{\rho}$$
(9)

Observing that  $p_s = -\partial p / \partial s = f^0 \left( \rho u_{av}^2 / 2 \right) / (2a)$  and using dimensionless variables  $U_{rp} = u_{rp}/u_{av}$ and  $R_p = r_p/a$ , this can also be written as:

$$\frac{\partial U_s}{\partial R_p} \approx \frac{f^0}{4U_{rp}} \tag{10}$$

This balance expresses the basic physical mechanism that shifts the axial velocity maximum towards the outer wall in a curved pipe.

Fig. 6(b) shows the profile of the dimensionless radial velocity  $U_{rp}$  along the *I0* line. In the core region this quantity oscillates around 0.01, yielding, according to Eq. (10) and to the values of  $f^0$  in Table 1,  $\partial U_s / \partial R_p \approx 1$ . The relative maxima and minima of  $U_{rp}$  in Fig. 6(b) correspond to the minima and maxima in the slope of the velocity profiles in Fig. 6(a), as predicted by Eq. (10).

Similarly, the scale of the secondary motion can be estimated from a simple balance between centrifugal and inertial force in the cross section. By applying the work-kinetic energy theorem, the work per unit mass done by the mean centrifugal force  $u_{av}^2/c$  equals the kinetic energy per unit mass of the secondary flow:

$$\frac{u_{av}^2}{c}a \approx u_{sec}^2 \Rightarrow \frac{u_{sec}}{u_{av}} \approx \sqrt{\delta}$$
(11)

Here,  $U_{sec}=u_{sec}/u_{av}$  can be identified with the dimensionless velocity of the inward-flowing secondary flow boundary layers of dimensionless thickness S = s/a. Since the time-averaged secondary flow in the cross-section represents a closed circulation and a proper stream function can be defined for it, the dimensionless radial velocity  $U_{rp}$  can be obtained by a mass balance condition:

$$u_{rp}a \approx u_{sec}s \Longrightarrow U_{rp} \approx S\sqrt{\delta} \tag{12}$$

This allows one to re-write the momentum balance in Eq. (10) as:

$$\frac{\partial U_s}{\partial R_p} \approx \frac{f^0 / 4}{S\sqrt{\delta}} \tag{13}$$

By observing that the slope of the profiles in the core region, Fig. 6(a), is a constant of the order of 1

regardless of the Reynolds number and the curvature, the conclusion is that the dimensionless thickness S of the secondary boundary layer must be close to  $(f^0/4)/\sqrt{\delta}$ , which is confirmed by the numerical simulations.

By applying the same inviscid hypothesis to the radial momentum equation, the following relation between the dimensionless quantities  $P = p / (\rho u_{av}^2)$ ,  $R_p$  and  $U_s$  is obtained:

$$\frac{\partial P}{\partial R_p} \approx \frac{U_s^2}{R_p} \tag{14}$$

with the pressure gradient balancing the centrifugal force. Fig. 7(a) shows the profile of the ratio  $(U_s^2/R_p)/(\partial P/\partial R_p)$  along the *IO* line. This ratio is *O*(1) from *r*=-0.75 to *r*=0.75, i.e. in the core region, confirming the validity of the inviscid balance hypothesis. Therefore, at least for the present values of Re, both the viscous and the turbulent stresses are globally negligible in the core region, where inertia and pressure forces dominate; turbulence, if present, is confined to the near-wall layers.

As a consequence of the momentum-heat transfer analogy discussed above, for  $Pr\approx 1$  dimensionless axial velocity and temperature exhibit in the core region the same roughly linear profile regardless of the curvature and of the Reynolds number, see Fig. 6(a). Therefore, the pressure gradient is tied both to the dimensionless velocity and to the thermal stratification, i.e.  $\partial P / \partial R_p \approx U_s^2 / R_p \approx \Theta^2 / R_p$ . Observing that, at the centre of the section,  $U_s \approx \Theta \approx 1$ , it follows that the order of magnitude of the radial pressure gradient  $\partial P / \partial R_p$  is  $\delta$ , and therefore it is higher for the higher curvatures.

By integrating the inviscid balance in Eq. (14), it can be shown that, in the core region and for  $\delta < 1$ , the dimensionless pressure has the analytic expression

$$\frac{P}{\delta} \approx \frac{b^2}{3} R^3 + bR^2 + R \tag{15}$$

where *b* is the slope of the velocity profile in the core and  $R=R_p-1/\delta$ . This is valid both for laminar stationary flow and for the time-averaged field in unsteady laminar flow [9] and turbulent flow. Results for this latter condition (cases D1C and D3C) are shown in Fig. 7(b), where the time-averaged profiles  $P/\delta$  are compared with Eq. (15). The agreement is better around R=0, where the inviscid balance is more closely valid.

#### 4.3. Near-wall behaviour

#### Friction

Fig. 8 shows the time-averaged azimuthal profiles of the local wall shear stress  $\tau_w$ , normalized by the equilibrium value  $\tau_w^0$ . The profiles are almost curvature-independent and exhibit a monotonic and approximately linear behaviour from  $\theta$ =-60° to  $\theta$ =60°, i.e. in the secondary, inward flowing, boundary layers. The wall shear stress decreases from the outer region ( $\theta$ >0) to the inner region ( $\theta$ <0), in correspondance with the thickening of the secondary flow boundary layers; a local minimum is present in the inner region at the location in which the secondary flow boundary layer detaches from the wall and enters the Dean vortex.

Figs. 9 (a) to (c) show near-wall profiles of the the axial velocity  $u_s^+$  as a function of  $y^+$  at different angles. Velocity and distance from the wall are normalized by the local friction velocity  $u_\tau = \sqrt{\tau_w / \rho}$  and by the local wall length scale  $v / u_\tau$ , respectively. With this normalization, velocity profiles follow well the linear law in the viscous sublayer  $y^+ <\sim 10$ . All profiles show the absence of a logarithmic region at any angle for both curvatures (straight pipe profiles are also reported for comparison purposes). For  $\theta=0^\circ$ , Fig. 9(a), the *plateau* in the core region, observed both for D1C and D3C, reflects the velocity stratification in the *IO* direction, see Fig. 5. For  $\theta=-45^\circ$ , Fig. 9(b), the most relevant feature is the influence of the Dean vortex which stretches the iso-lines and determines a local velocity minimum at about  $y^+\approx100$ . Fig. 9(c) shows the profiles for  $\theta=\pm90^\circ$ , i.e. along the *IO* direction. The very high value of the axial velocity ( $u_s^+ \approx 35$ ) in the centre of the duct for  $\theta=-90^\circ$  is due to the low value of the wall shear stress in the region  $\theta=-90^\circ\pm20^\circ$  of the inner wall side.

#### Heat Transfer

Fig. 10 shows the time-averaged azimuthal profiles of the local wall heat flux  $q_w$  normalized by its overall average value  $\langle q_w \rangle$ . The profile for the lower curvature  $\delta$ =0.1, case D1C, exhibits a monotonic and approximately linear behaviour from  $\theta$ =-60° to  $\theta$ =60°, like that of the wall shear stress in Fig. 8.

For the higher curvature  $\delta$ =0.3, case D3C, the behaviour is not linear and tends to flatten in the outer region  $\theta$ >0. The wall heat flux decreases from the outer region ( $\theta$ >0) to the inner region ( $\theta$ <0), in correspondence with the thickening of the secondary flow boundary layer. A local minimum is present in the inner region for D1C at the detachment point ( $\theta$ <-70°).

Figs. 11 (a) to (c) show the temperature profiles  $T^+ = (T_w - T)/T_\tau$  as functions of  $y^+$  at different angular locations around the wall. Temperature is normalized with respect to the local wall temperature scale  $T_\tau = q_w/(\rho c_p u_\tau)$ . With this normalization, all profiles follow well the linear law in the viscous/conductive sublayer  $y^+ < 10$ . The behaviour at different angles is similar to that of the axial velocity in Figs. 9 (a)-(c), and similar considerations hold.

Fig. 12 shows the local similarity quantity  $\Psi = 8 \operatorname{Nu}/(\operatorname{Re}\operatorname{Pr} f)$  as a function of the azimuthal angle  $\theta$ ,  $f = 4\tau_w/(\rho u_{av}^2/2)$  being the local Darcy friction coefficient. This quantity would be identically 1 if the Reynolds analogy held on a local basis. For  $\operatorname{Pr}\approx 1$ , this latter analogy was shown to apply well to the azimuthal averages for turbulent flows in straight and curved pipes [15] on the basis of RANS simulations. Fig. 12 shows that the analogy is confirmed for both curvatures also by the present DNS results as regards the azimuthally averaged quantities, since  $\Psi$  oscillates around 1. It approximately maintains its validity also locally for the lower curvature case D1C, with an error of less than 15%. On the contrary, for the higher curvature case D3C the error is more than 30% both on the inner and the outer regions of the wall, reflecting the different behaviour of the local wall shear stress, Fig. 8, and of the local heat flux, Fig. 10.

#### 4.4. Turbulence and statistics

#### Overview

Fig. 13 shows the instantaneous distribution of the quantity  $Q = (\|\mathbf{\Omega}\|^2 - \|\mathbf{S}\|^2)/2$  in the generic cross section for cases D0C, D1C and D3C. Here,  $\mathbf{\Omega}$  and  $\mathbf{S}$  are the in-plane parts of the vorticity and strain rate tensors, respectively; the positive regions of Q define vortices, and (unlike the vorticity) Q goes to zero at the walls, making graphical representations clear.

The different spatial structure of turbulence is clearly evidenced by the comparison of the three pictures. D0C reveals the classical presence of vortices mainly located at a certain distance from the wall, but still present well within the core region which thus appears to be fully turbulent; obviously, because of symmetry, there is not a preferred azimuthal direction. Both D1C and D3C are characterized by a core region free from small-scale vortical structures. Turbulent vortices are mainly located along the secondary flow boundary layers close to the upper and lower regions of the wall, and in the inner region close to the centres of circulation of the time-averaged Dean vortices, see below. For D3C an unstable fully turbulent region is present also near the outer region of the wall, where the secondary flow moves against an adverse (destabilizing) radial pressure gradient which scales with  $\delta$  as shown by Eq. (15).

Fig. 14 depicts the time-averaged secondary flow for cases D1C (a) and D3C (b) by showing vector plots in the upper half of the section and streamlines in its lower half. A reference vector of length  $u_{av}$  is reported. Although both cases exhibit instantaneous lack of symmetry with respect to the equatorial midplane, see Fig. 13, in the average flow symmetry is recovered. For both cases, Dean vortices are clearly recognizable in the time averaged flow even if the instantaneous flow field does not show them, see Figs. 13 (b),(c). The Dean vortices are larger, but less intense, for the lower curvature ( $\delta$ =0.1). With reference to, say, the upper half of the cross section, the centre of circulation is located, as expected, near the inner side of the wall at  $\theta$ ≈-60°, and the secondary flow boundary layer flows in the counter-clockwise direction, driven by the pressure gradient; as the thickness of this boundary layer increases, both the wall shear stress and the Nusselt number decrease, see Figs. 8 and 10.

For D3C, the time-averaged flow field reveals also a couple of secondary counter-rotating vortices in the unstable outer-side region, see Fig. 14(b) and enhanced inset. This may be a reminiscence of the four-vortex solutions found by Dennis and Ng [25] and by Yanase *et al.* [26] for laminar flow in curved circular pipes. However, in the present simulations such outer-side vortices only emerge as time-averages of a turbulent flow. According to Yanase *et al.* [26], in steady laminar flow four-vortex solutions can exist only for De>~3184; this value is outside the range considered in our previous work [6], where, in fact, such solutions were not observed. The above counter-rotating vortices, although

weak with respect to the Dean circulation, are clearly responsible for the negative values of the radial velocity component observed in Fig. 6(b) for 0.5 < r/a < 0.8, and correspond to a centripetal secondary flow along the equatorial midplane near the outer wall which, in its turn, seems to be responsible for the wedge shape of D3C isotherms in Fig. 5 and for the *plateau* exhibited in the outer region by the local wall heat flux distribution for the same curvature, Fig. 10.

#### Reynolds stresses

Two-dimensional maps of normal RMS velocity fluctuations for the curved-pipe cases D1C and D3C are shown in Fig. 15. Fluctuations are scaled by  $u_r^0$ . The same color key is used for the three components so as to evidence their relative intensity. Although the velocity of the secondary circulation is only a small fraction  $O(\sqrt{\delta})$  of that of the main flow, it influences deeply the twodimensional structure of the turbulence and the location of the highest turbulence regions. For both curved geometries, the axial velocity fluctuation gives the main contribution to the turbulent kinetic energy, but it is particularly high (>1.5) only in specific regions (close to the O side, along the edge of the Dean vortices and in the secondary flow boundary layer). This behaviour reflects the link of the main axial flow with the secondary circulation, mainly via the continuity equation. The radial fluctuating velocity is particularly high in the unstable region close to the O side and in the Dean vortex centres; especially for the higher curvature case D3C, this radial component contributes significantly to the turbulent kinetic energy in the outer region, where it reaches values >1.1. The azimuthal fluctuating component contributes to the turbulent kinetic energy mainly in the secondary flow boundary layer and in the Dean vortex regions in case D1C, whereas it is particularly significant in the proximity of the O side in case D3C. On the whole, the distributions of the turbulence intensity are markedly different for the two curvatures. In particular, for case D1C ( $\delta$ =0.1) significant fluctuations are present in the core region, where they are associated with the instability of the two Dean vortices; on the contrary, in case D3C ( $\delta$ =0.3) fluctuations are more intense than in case D1C, but they are mainly concentrated in a near-wall annulus while the core flow is basically steady.

Fig. 16 shows sinilar maps for the Reynolds shear stresses, scaled by  $\tau_w^0$ , for the curved pipe cases

D1C and D3C. All plots are reported with the same scale from -0.6 to 0.6 to evidence the relative weights of the components. The component *rs* is negligible in the whole section, except in the Dean vortex regions where it reaches values ~0.3-0.4 and in the instability region close to the *O* side; this latter is particularly important for the higher curvature case D3C. The  $\theta$ s component is the dominant Reynolds stress in the secondary flow boundary layer and in the Dean vortex regions, where it reaches values >0.6. The  $\theta$ r component is negligible in the whole section.

#### Reynolds fluxes

Fig. 17 illustrates the distribution of RMS fluctuating temperature and turbulent (Reynolds) heat fluxes in the generic cross section for cases D1C and D3C. Here, fluctuating temperatures are expressed in wall units as  $T_{RMS}^+$ , i.e., they are made dimensionless by  $T_{\tau}^0 = \langle q_w \rangle / (\rho c_p u_{\tau}^0)$ . Similarly, turbulent fluxes  $\rho c_p u_i^T T$  are expressed in thermal wall units as  $\overline{u_i^T}^+$ , i.e., they are scaled by  $\langle q_w \rangle = \rho c_p u_{\tau}^0 T_{\tau}^0$ .

The distributions of  $T^*_{RMS}$  are markedly different for the two curvatures and roughly mimic those of the fluctuating velocities. In particular, for case D1C ( $\delta$ =0.1) high temperature fluctuations exist not only near the *O* side and in the thin secondary flow boundary layers, but also in the core region, where they are associated with the convective effects of the flapping of the Dean vortices. In case D3C ( $\delta$ =0.3), temperature fluctuations are more intense than in case D1C, but they are mainly concentrated in the near-wall regions while the core temperature is basically steady. Similar remarks hold for the distribution of the turbulent (Reynolds) heat fluxes, shown as vector plots of the in-plane components  $\overline{u'_rT'}^*$ ,  $\overline{u'_{\theta}T'}^*$ . For D3C, the highest values of secondary Reynolds flux are reached in the outer region of the secondary flow boundary layer at  $\theta \approx 45^\circ$ -60°, due to the high turbulent activity already noticed in the instantaneous map of *Q* for D3C, see Fig. 13. Keeping in mind the mean temperature distribution of Fig. 5, which showed a global stratification in the *IO* direction, it should be noticed that the secondary Reynolds flux vector in the outer region is almost everywhere counter-gradient, i.e. points from lower to higher mean temperatures. Therefore, it could not be predicted by eddy viscosity/eddy diffusivity turbulence models.

#### **5. CONCLUSIONS**

Direct Numerical Simulation of fully turbulent flow and heat transfer in toroidal pipes was performed for Re≈14 000 and Pr=0.86. Three different curvatures  $\delta$  were examined, i.e.  $\delta$ =0, 0.1 and 0.3, where  $\delta$ =0 corresponds to the limiting case of a straight pipe.

Time-averaged results showed the presence of a (secondary) Dean circulation which leads to a stratification of axial velocity and temperature in the torus radial direction. In the core region, the radial gradient of the axial velocity was found to be  $O(u_{av}/a)$ ; the radial pressure gradient was found to scale with the curvature  $\delta$ , and the thickness of the secondary flow boundary layer with  $f^0/\sqrt{\delta}$ . All these findings were satisfactorily explained by a simple inviscid approximation of the momentum equations.

Although the ratio of secondary circulation to main (axial) flow is of the order of  $\sqrt{\delta} < 1$ , the secondary flow strongly influences the structure of turbulence. In fact, near-wall profiles of velocity and temperature show the absence of a logarithmic region for curved pipes, and both the wall shear stress and the Nusselt number exhibit a strong dependence on the azimuthal angle. The analogy between heat and momentum transfer in curved pipes, demonstrated in previous work [15], was confirmed on the averages, but it was disconfirmed on a local basis, especially for the higher curvature.

With respect to the straight pipe, turbulent fluctuations in curved pipes were confined to a thinner near-wall layer and were mainly concentrated in the secondary flow boundary layer, at the edge of the Dean vortices and in the region close to the *O* side, characterized by an adverse pressure gradient with respect to the radial secondary flow. Significant fluctuations in the core region were found in the lower curvature case ( $\delta$ =0.1), but not in the case  $\delta$ =0.3 which exhibited a basically steady core. The outer portion of the secondary flow boundary layers was also characterized by a counter-gradient transport of heat by turbulent (Reynolds) fluxes.

In the higher curvature case  $\delta$ =0.3, the time-averaged flow exhibited a couple of small secondary

vortices located near the outer wall and reminiscent of the 4-vortex solutions previously found in laminar flow at sufficiently high Dean numbers. Although relatively weak with respect to the Dean circulation, these permanent structures affected temperature and wall heat flux distributions considerably.

As in all companion reports on the same subject, it is worth noting that, although the main interest is in finite-pitch helical coils of the kind used in heat exchangers, and particularly in the steam generators for the IRIS reactor, results obtained for zero pitch (toroidal) pipes are of great relevance and help a better understanding of the role of Reynolds number and curvature to be obtained without the extra complexity introduced by an additional parameter (torsion). Of course, this is possible because a large bulk of experimental and computational results presented in the last decades have shown that, within certain limits, coil torsion, which differentiates a helical pipe from a toroidal one, has only a higher order effect on flow features, so that a moderate torsion does not significantly affect global quantities such as the friction factor and the Nusselt number, nor the critical Reynolds numbers for flow regime transitions. For example, in their experimental investigations for turbulent flow and curvatures  $\delta$  ranging from 0.026 and 0.088, Xin and Ebadian [27] did not observe any influence of the coil pitch up to torsions  $\lambda$  of 0.8. Yamamoto *et al.* [28] conducted friction factor measurements for high values of the curvature ( $\delta$ >0.5) and showed that this quantity was negligibly affected by torsion provided that a suitably defined torsional parameter  $\beta = (\delta/2)^{1/2} * \lambda/(1+\lambda^2)^{1/2}$  did not exceed 0.5, a condition corresponding to highly stretched pipes. Their study suggests that, for lower curvatures, the influence of torsion on the friction coefficient would be negligible at all pitches. Our own preliminary computations based o RANS turbulence models have shown that, for curvatures typical of the IRIS steam generators ( $\delta \approx 0.02$ ), increasing torsion  $\lambda$  from 0 to 0.3 (a value also typical of the IRIS SG's) led to a decrease of the friction coefficient f and of the mean Nusselt number Nu of only  $\sim 2\%$ , while a further increase of  $\lambda$  to the very large value of 1 led to a decrease in f and Nu of ~6-7% with respect to a toroidal pipe.

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Table 1 - Overall results for the three test cases.

Quantity	Symbol	DOC	D1C	D3C
Curvature	δ	0	0.1	0.3
Friction Reynolds number	Re <sub>τ</sub>	429	480	525
Bulk Reynolds number	Re	14 400	14 710	13 180
Dean number	De	0	4652	7219
Friction coefficient, DNS	$f^{0}$	2.84×10 <sup>-2</sup>	3.34×10 <sup>-2</sup>	4.97×10 <sup>-2</sup>
Friction coefficient, Eq.(5)	$f_{corr}^0$	2.78×10 <sup>-2</sup>	3.68×10 <sup>-2</sup>	4.43×10 <sup>-2</sup>
Nusselt number, DNS	$\langle Nu \rangle$	44.3	52.3	65.7
Nusselt number, Eq. (8)	$\langle Nu \rangle_P$	43.1	58.9	64.1



Fig. 1 Schematic representation of a toroidal pipe with its main geometrical parameters: a, tube radius; c, coil radius. The inner (I), outer (O), downer(D) and upper(U) sides of the curved duct are also indicated;  $\theta$  represents the azimuthal angle in the cross-section, measured clockwise looking from upstream.



Fig.2 Cross section of the multi-block structured computational mesh. The total number of cells in the cross section is  $N_{SEC}$ =4· $N_{\theta}$  ( $N_{\theta}$ +2  $N_{RAD}$ ).



Fig. 3 Comparison of the time-averaged axial velocity profile (expressed in wall units) for the straight pipe between the present DNS and the experimental data of Toonder and Nieuwstadt obtained for Re=17 800. The classical universal laws are also reported.



Fig. 4 Comparison of the present results (solid line) with other computational results (broken line) and experimental data (symbols): (a) Dimensionless mean axial velocity profile  $U_s = u_s / u_{av}$  against the non-dimensional radius r/a, along the *I0* line and along the *DU* line; (b): mean azimuthal velocity profile  $U_{\theta} = u_{\theta} / u_{av}$  along the *DU* line.



Fig. 5 Dimensionless time-averaged solutions for cases D1C (left) and D3C (right): axial velocity  $U_s = u_s/u_{av}$  (top row) and temperature  $\Theta = (T - T_w)/(T_b - T_w)$  (bottom row).



Fig. 6 Dimensionless profiles along the *I* $\theta$  line for cases D0C, D1C and D3C: (a) axial velocity  $U_s$  and temperature  $\Theta$ ; (b) velocity along the radial torus direction  $U_{rp}$ .



Fig. 7 (a): ratio of the centrifugal force and radial pressure gradient along the *I0* line for cases D1C and D3C; (b): time-averaged profiles  $P/\delta = (p/\rho u_{av}^2)/\delta$  for the same cases. The analytical expression  $P/\delta \approx (b^2/3)R^3 + bR^2 + R$ , derived from an inviscid balance, is reported for a dimensionless velocity slope b=3/4.



Fig.8 Time-averaged azimuthal profiles of the local wall shear  $\tau_w$  stress normalized by the equilibrium value  $\tau_w^0$ , for cases D1C and D3C. The profiles are almost curvature-independent and exhibit a monotonic approximately linear behaviour from  $\theta$ =-60° to  $\theta$ =60°, i.e. in the secondary boundary layer.



Fig. 9 Axial velocity profiles of  $u_s^+$  as a function of  $y^+$  at different angles: (a)  $\theta=0^\circ$ ; (b)  $\theta=\pm45^\circ$ ; (c)  $\theta=\pm90^\circ$ . Velocity and distance from the wall are normalized with respect to the local friction velocity  $u_\tau$ .



Fig. 10 Time-averaged azimuthal profiles of the local wall heat flux  $q_w$  normalized by the azimuthallyaveraged value  $\langle q_w \rangle$ , for cases D1C and D3C. The profile for the lower curvature case D1C, exhibits a monotonic and approximately linear behaviour from  $\theta$ =-60° to  $\theta$ =60°.



Fig. 11 Temperature profiles  $T^+ = (T_w - T)/T_\tau$  as function of  $y^+$  at different angles: (a)  $\theta = 0^\circ$ ; (b)  $\theta = \pm 45^\circ$ ; (c)  $\theta = \pm 90^\circ$ . Temperature is normalized with respect to the local wall temperature scale  $T_\tau = q_w / (\rho c_p u_\tau)$ .



Fig. 12 Quantity  $\Psi = 8 \operatorname{Nu} / (f \operatorname{Re} \operatorname{Pr})$  as a function of the azimuthal angle  $\theta$ .



Fig. 13 Instantaneous distribution of the quantity  $Q = \left( \|\boldsymbol{\Omega}\|^2 - \|\boldsymbol{S}\|^2 \right) / 2$  in the generic cross section for cases D0C, D1C and D3C, scaled by  $\left( u_{av} / a \right)^2$ . Positive regions of Q identify vortices.



Fig. 14 Time-averaged secondary vector plot in the upper half and streamlines in the lower half of the cross section for cases D1C (a) and D3C (b). The enlarged inset evidences the secondary counterrotating vortex in the outer region for D3C. Reference vectors are reported beside the figures.



Fig. 15 Dimensionless second-order statistics for cases D1C (top row) and D3C (bottom row): axial velocity fluctuation  $u_{rRMS}^+$ ; radial velocity fluctuation  $u_{\theta RMS}^+$ . All quantities are scaled by  $u_{\tau}^0$ .



Fig. 16 Cross-sectional contours of the Reynolds shear stresses for the curved pipe cases D1C and D3C. Stresses are scaled by  $\tau_w^0$ .





Fig. 17 Dimensionless second-order statistics for cases D1C (left) and D3C (right): temperature fluctuations  $T_{RMS}^+$  (top row) and vector plot of the turbulent (Reynolds) flux in the pipe section. Temperature fluctuations are scaled by  $T_{\tau}^0 = \langle q_w \rangle / (\rho c_p u_{\tau}^0)$ , while Reynolds fluxes are scaled by  $\langle q_w \rangle = \rho c_p u_{\tau}^0 T_{\tau}^0$ . Unitary reference vectors are shown.

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