



Agenzia nazionale per le nuove tecnologie, l'energia
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Ministero dello Sviluppo Economico

RICERCA DI SISTEMA ELETTRICO

Studio delle interazioni ad elevata temperatura tra la guaina di
combustibile e il refrigerante in un sistema LFR

A. Gessi

Report RdS/2012/065

STUDIO DELLE INTERAZIONI AD ELEVATA TEMPERATURA TRA LA GUAINA DI COMBUSTIBILE E IL REFRIGERANTE IN UN SISTEMA LFR

A. Gessi - ENEA

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Report Ricerca di Sistema Elettrico

Accordo di Programma Ministero dello Sviluppo Economico - ENEA

Area: Governo, gestione e sviluppo del sistema elettrico nazionale

Progetto: Nuovo nucleare da fissione: collaborazioni internazionali e sviluppo competenze in materia nucleare

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Titolo

Studio delle interazioni ad elevata temperatura tra la guaina di combustibile e il refrigerante in un sistema LFR

Descrittori

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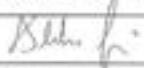


Collocazione contrattuale: Accordo di programma ENEA-MSE: tema di ricerca "Nuovo nucleare da fissione"


Argomenti trattati: Caratterizzazione dei Materiali
Corrosione

Sommario

Il presente documento definisce una matrice di prova per testare i materiali candidati per la guaina del combustibile LFR. Saranno testati acciai ritenuti idonei come materiali di rivestimento al fine di evidenziare fenomeni di corrosione a carico dei medesimi in presenza di piombo stagnante, in un range di temperatura che va dai 600°C ai 1000°C.

Note

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1. INTRODUCTION

In the next Generation IV future reactors, one of the concerned issues is the material compatibility and corrosion in liquid Pb, which is considered a candidate coolant.

Liquid metal corrosion to the structural materials can proceed via different processes: species dissolution and penetration of liquid metal along grain boundaries and metal. The occurrence of these corrosion phenomenon depend on the experimental parameters, such as temperature, thermal gradients, solid and liquid metal compositions, velocity of the liquid metal and oxygen activity in Pb.

The driving force for corrosion is the difference between the chemical activities of the solute metals between the surface and the LBE. The chemical activity is dependent on the solubility and the chemical activity of the element in the solid phase, which is less than unity for all components in stainless steels. Therefore, the maximum concentration of the solute metal at the boundary of the two phases is determined by its chemical activity in the solid phase.

A general discussion of the different types of corrosion in liquid metals and of the influence of several variables (temperature, temperature gradient, ratio metal solid area to liquid metal volume, velocity and others) can be found in [Staudhammer, 1992], [Bagnall, 1995] [Handbook of HLM, 2007, OECD-NEA].

2. CORROSION EXPERIMENTS BACKGROUND

Very few data exist on corrosion in Pb. Experiments have been carried on and published in the frame of DEMETRA EUROTRANS FP VI program, by ENEA. The only available data, at 500°C in oxidizing environment, can be summarized in the following pictures (Fig. 1) taken from the Handbook by OECD NEA.

The existing data base for the corrosion of materials in Pb is very sparse in some areas. Additionally, the actual environment that existed during many of the reported test results is open to question. For example, it would seem to be improbable that dissolution would be the dominant corrosion mechanism for a stainless steel exposed at oxygen potentials near the PbO potential. Lastly, the state of the art of oxygen potential measurement is rapidly improving but for many of the reported test data,

poorly measured. Thus, it is expected that much more data will be needed in the future in order to assure adequate system design. To this end, additional data is required in the following areas:

- Long-term tests (15000 hours) in dynamic conditions to confirm the actual oxygen-temperature areas, especially for austenitic steels to support the design of future systems in which these steels have been chosen as reference.
- Tests in stagnant and flowing lead to expand the database in Pb at high temperature.
- Influence of several parameters (surface state of steels, stresses, welding, etc.) on the corrosion response of steels to improve the knowledge about the dissolution/oxidation process and to support models and mechanisms.
- For high temperature systems (above 550°C), development and testing of advanced materials will be also needed.

The need for high-temperature exposures is connected with incidental conditions. Fuel claddings can reach very high temperatures (up to 1400°C), still exposed to Pb, for randomly short times due to a severe accident, where no in situ oxidation can happen. Such experimental data are totally missing.

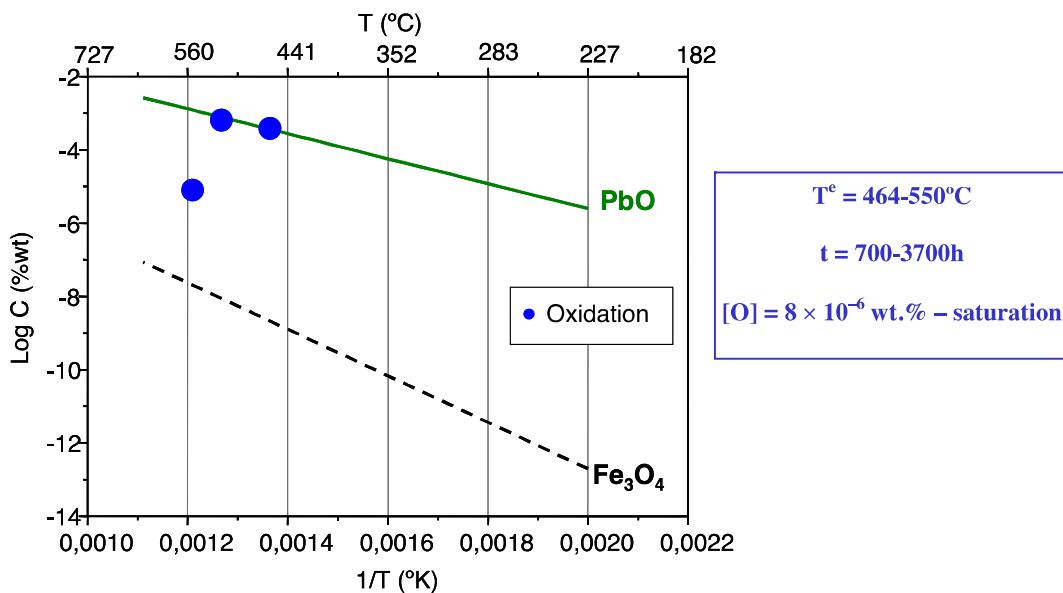


Fig. 1 Steels exposed to stagnant Pb.

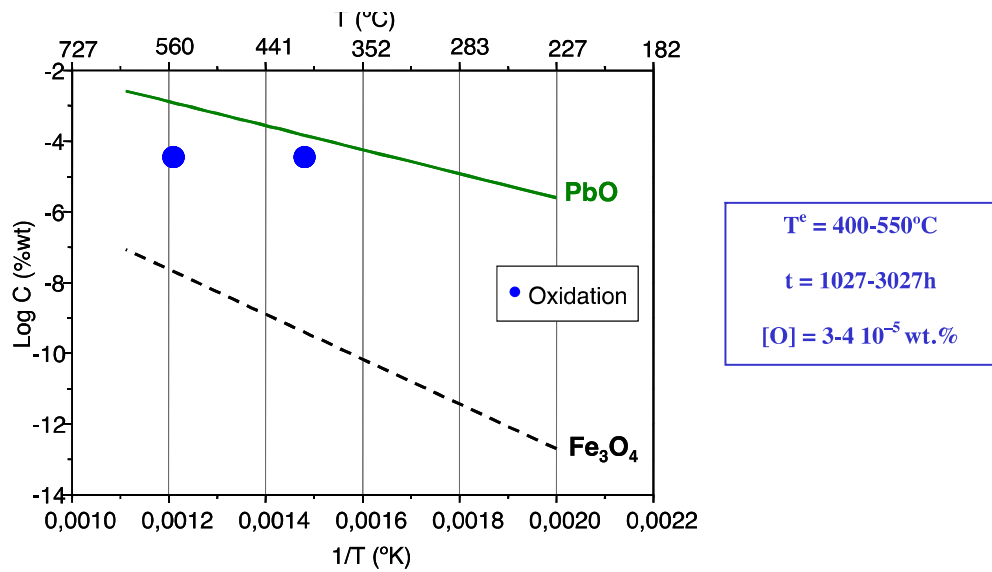



Fig. 1 Steels exposed to flowing Pb.

3. PROPOSED TEST MATRIX

According to the abovementioned open points, the following test matrix for high temperature tests is proposed:

<i>Material</i>	<i>Duration</i>	<i>Experimental conditions</i>
AISI 316L	100 hours, 200 hours, 500 hours.	Stagnant Pb, 700°C; 900°C, 1000°C
15-15 Ti mod(Si)	100 hours, 200 hours, 500 hours.	Stagnant Pb, 700°C; 900°C, 1000°C
15-15 Ti mod(Si) FeAl coated (PVD)	100 hours, 200 hours, 500 hours.	Stagnant Pb, 700°C; 900°C, 1000°C
15-15 Ti mod(Si) Ta coated (CVD)	100 hours, 200 hours, 500 hours.	Stagnant Pb, 700°C; 900°C, 1000°C
15-15 Ti mod(Si) Al ₂ O ₃ coated (DS)	100 hours, 200 hours, 500 hours.	Stagnant Pb, 700°C; 900°C, 1000°C

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The exposures will be carried on in a dedicate alumina vessel, inserted into a dedicated oven, in inert atmosphere. Given th every high temperatures, there is no need for Oxygen control, i.e. no scales formation due to unfavourable thermodynamics. After exposure, specimens will undergo SEM EDS imaging.

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